Refining square root staffing by expanding Erlang C

A.J.E.M. Janssen 1 J.S.H. van Leeuwaarden 2 Bert Zwart 3

Abstract

We apply a new corrected diffusion approximation for the Erlang C formula to determine server staffing levels in cost minimization and constraint satisfaction problems. These problems are motivated by large customer contact centers that are modeled as an M/M/s queue with s the number of servers or agents. The proposed server staffing levels are refinements of the celebrated square root staffing rule, and have the appealing property that they are as simple as the conventional square root staffing rule. In addition, we provide theoretical support for the empirical fact that square root staffing works well for moderate-sized systems.

1 Introduction

Customer contact centers, in particular call centers, play a dominant role in society. Customer contact centers can be of any size and appear in a variety of places. Many call centers are being managed by economic principles. In such a setting, it is desirable that agents are highly utilized, answering calls almost 100 percent of the time; on the other hand, a large fraction of customers should receive no or just a small amount of waiting. In their pioneering paper, Halfin & Whitt (1981) showed that when the offered load λ is high, and an appropriate number of agents are employed, a system can achieve a high agent utilization and yet deliver a good service level by choosing the number of servers as $\lambda + \beta \sqrt{\lambda} + o(\sqrt{\lambda})$. If we omit the small order term, we call this square root staffing. Since, under square root staffing and large λ , the system operates both in heavy traffic and can serve a significant fraction of the customers directly, the system is known to operate in the Quality-and-Efficiency-Driven (QED) regime. See for example Borst et al. (2004), and the review Gans et al. (2003).

The emergence of large systems like customer contact centers makes the QED regime practically relevant. This has generated an extensive research effort. Studies focusing on obtaining limiting approximations for the steady-state distribution or for the time-dependent process are Jelenkovic et al. (2004), Mandelbaum & Momčilovic (2007), Mandelbaum & Zeltyn (2005), Puhalskii & Reiman (2000), Reed (2007) and Whitt (2005). Another body of work is concerned with optimization issues and developing asymptotically control policies, see for example Atar (2005), Borst et al. (2004), Dai & Tezcan (2007) and Mandelbaum & Zeltyn (2007).

 $^{^1}$ Philips Research. Digital Signal Processing Group, HTC-36, 5656 AA Eindhoven, The Netherlands. Email: a.j.e.m.janssen@philips.com.

²Eindhoven University of Technology and EURANDOM, P.O. Box 513 - 5600 MB Eindhoven, The Netherlands. Email: j.s.h.v.leeuwaarden@tue.nl.

³Georgia Institute of Technology. H. Milton Stewart School of Industrial and Systems Engineering, 765 Ferst Drive, 30332 Atlanta, USA. Email: bertzwart@gatech.edu.

The general idea behind square root staffing is as follows. A finite server system is modeled as a system in heavy-traffic, where the number of servers is large, while at the same time, the system is critically loaded. This can be achieved by setting $s = \lambda + \beta \sqrt{\lambda}$, and letting $\lambda \to \infty$. In this way the system reaches the QED regime. For the M/M/s queue, it is shown in Borst et al. (2004) that this procedure has certain asymptotic optimality properties. Main ingredient of the optimization problems in Borst et al. (2004) is the Erlang C formula $C(s,\lambda)$, representing the probability that a customer is delayed. Halfin & Whitt (1981) showed that, under square-root staffing, $C(s,\lambda)$ converges to a nondegenerate limit $C_*(\beta)$ as $\lambda \to \infty$. In the optimal staffing problems they consider, Borst et al. (2004) replace $C(s,\lambda)$ by $C_*(\beta)$, reducing the problem to finding the optimal value β_* . This leads to an approximation s_* for the optimal staffing level s_{opt} . Based on the Halfin-Whitt limiting regime, one expects the approximation s_* to be accurate for large values of λ and s, i.e., large customer contact centers. Errors or inaccuracies are expected to arise from the fact that the actual system is finite-sized and has an occupation rate smaller than one.

Nevertheless, Borst et al. (2004) show by numerical experiments that the approximation s_* performs exceptionally well in almost all regimes. That is, s_* usually differs not more than one agent from the true optimum $s_{\rm opt}$, even for systems with moderate values of λ and s. The results in Borst et al. (2004) suggest that any staffing rule of the form $\lambda + \beta_* \sqrt{\lambda} + o(\sqrt{\lambda})$ is asymptotically optimal. It would therefore be useful to examine what $o(\sqrt{\lambda})$ really means.

In this paper we explore refinements of the square root staffing principle by utilizing a new asymptotic expansion for the Erlang C formula. In particular, we characterize the above-mentioned $o(\sqrt{\lambda})$ small order term for two staffing problems: we develop staffing rules of the form

$$s_{\bullet} = \lambda + \beta_* \sqrt{\lambda} + \beta_{\bullet}, \tag{1.1}$$

with β_{\bullet} a (non-negative) constant. An intriguing finding is that, for the staffing problems we consider, the constant β_{\bullet} is as easy to compute as β_{*} . It is possible to evaluate the behavior of β_{\bullet} in cases where the bulk of the costs is due to waiting costs (i.e. the quality driven regime), and in the efficiency driven regime, where most costs are related to staffing costs.

These refinements also provide theoretical support for the above-mentioned experiments in Borst et al. (2004): the precise value of the constant β_{\bullet} turns out to be smaller than one in a large number of cases. In Section 3, we examine staffing under the constraint that the delay probability should be smaller than ϵ . The correction term β_{\bullet} turns out to be smaller than one for values of $\epsilon > 0.1$. Only for very small values of ϵ , in the range of 10^{-3} and smaller, it makes sense to include a correction term. We find that square root staffing is off by about two servers if $\epsilon = 10^{-3}$ and by three to four servers if $\epsilon = 10^{-5}$. The corrected staffing level s_{\bullet} is accurate well within one server in all cases.

Similar insights are obtained for a scenario with linear waiting and staffing costs, as investigated in Section 4. In that section we establish that a suitable refinement of the form s_{\bullet} is strongly optimal. In particular, we show that the associated costs are optimal up to a factor $O(1/\sqrt{\lambda})$ with respect to the optimal value of the continuous relaxation. This is stronger than the result in Borst *et al.* (2004), who obtained optimality up to a factor $o(\sqrt{\lambda})$.

The results in this paper build on our recent work on bounds and corrected diffusion

approximations in the Halfin-Whitt regime for the delay probability in the M/D/s queue and the Erlang B queue, see Janssen et al. (2007, 2008). These papers lay the foundation for the present work, but do not consider optimal staffing problems; we use some preliminary results from these papers in Section 2.1. In that section we present bounds for the Erlang delay formula that are valid for all parameter combinations, and are particularly sharp in the Halfin-Whitt regime. Using these bounds, we derive a new corrected diffusion approximation in Section 2.2, which can be used to determine staffing levels.

The rest of this paper is organized as follows. Several preliminary performance results are developed in Section 2. The staffing problem with a delay constraint is analyzed in Section 3. Section 4 considers the staffing problem with linear waiting and staffing costs. We make several concluding remarks in Section 5 and present additional proofs in Section 6.

2 Preliminaries: Bounds and expansions for Erlang C

The objective of this section is to present several preliminary results that are necessary in this paper. Consider the Erlang C (M/M/s) queueing model with Poisson arrival rate λ , exponential service times with mean 1, and s servers. Let $\rho = \lambda/s < 1$ be the system load. The probability that an arriving customer experiences delay is denoted by $C(s,\lambda)$. Although explicit expressions for $C(s,\lambda)$ exist (see for example Gross & Harris (1998)), these are not very insightful and tractable if λ of s is large. This motivates to consider approximations that are sharp for large systems.

To describe these approximations, we introduce the following key parameters:

$$\alpha = \sqrt{-2s(1-\rho+\ln\rho)},$$

$$\beta = (s-\lambda)/\sqrt{\lambda},$$

$$\gamma = (s-\lambda)/\sqrt{s} = (1-\rho)\sqrt{s} = \beta\sqrt{\rho}.$$

It has been shown in Lemma 7 of Janssen *et al.* (2008) that $\alpha < \beta$. By expanding $\frac{1}{2}\alpha^2$ in powers of $(1 - \rho)$, it easily follows that $\gamma < \alpha$, so we have $\gamma < \alpha < \beta$.

Let $\Phi(u)$ be the distribution function of the standard normal random variable, and let $\phi(u) = \frac{1}{2\pi}e^{-\frac{1}{2}u^2}$ be its density. The Halfin-Whitt approximation of the delay probability $C(s,\lambda)$, which is asymptotically exact if $\lambda \to \infty$ and β fixed, reads

$$C_*(\beta) = \left[1 + \frac{\beta \Phi(\beta)}{\phi(\beta)}\right]^{-1}.$$
 (2.1)

Sometimes the approximation $C_*(\gamma)$ is used, see for example Whitt (1992). In Janssen *et al.* (2008) it is shown that the usage of α in the Halfin-Whitt type approximation for the Erlang B formula leads to a better approximation than the usage of β or γ .

In Section 2.1 we present upper and lower bounds for the Erlang C formula which have similar structure as the Halfin-Whitt approximation. These bounds are based on our results in Janssen *et al.* (2008) and are shown to hold for the continuous extension of the Erlang C formula. These bounds are applied in Section 2.2, which presents a new corrected diffusion approximation for the continued Erlang C formula. Proofs of the results in this section are presented in Section 6.

2.1 Bounds for the Erlang C formula

The next result provides bounds for the probability $C(s, \lambda)$ that a customer has to wait in an M/M/s queue as described above. It follows directly from a similar result for the Erlang B formula, which is derived in [12], and the relation

$$C(s,\lambda)^{-1} = \rho + (1-\rho)B(s,\lambda)^{-1}.$$
 (2.2)

which holds for $s > \lambda$.

Theorem 1.

$$C(s,\lambda) \le \left[\rho + \gamma \left(\frac{\Phi(\alpha)}{\phi(\alpha)} + \frac{2}{3} \frac{1}{\sqrt{s}}\right)\right]^{-1},\tag{2.3}$$

and

$$C(s,\lambda) \ge \left[\rho + \gamma \left(\frac{\Phi(\alpha)}{\phi(\alpha)} + \frac{2}{3}\frac{1}{\sqrt{s}} + \frac{1}{\phi(\alpha)}\frac{1}{12s - 1}\right)\right]^{-1}.$$
 (2.4)

As mentioned in the introduction, the structure of these bounds is quite similar to the Halfin-Whitt approximation, which is obtained by taking $\lambda \to \infty$ while keeping β fixed. In this asymptotic regime $s \to \infty$, one can see that α and γ both converge to β . With the above theorem at hand, convergence of $C(s,\lambda)$ towards the Halfin-Whitt function $C_*(\beta)$ is obvious. In particular, our bounds are sharp in the Halfin-Whitt regime. The difference between the lower and upper bound is only $\mathcal{O}(1/s)$ (in fact, it is approximately 1/(12s-1)). We take the opportunity to illustrate the quality of these bounds in Table 1, of which the results are self-explanatory.

s	λ	α	(2.4)	$C(s,\lambda)$	(2.3)	$\frac{(2.3) - (2.4)}{C(s,\lambda)}$
1	$3.8197 \cdot 10^{-1}$	$8.2993 \cdot 10^{-1}$	$3.6571 \cdot 10^{-1}$	$3.8197 \cdot 10^{-1}$	$3.9437 \cdot 10^{-1}$	$7.5040 \cdot 10^{-2}$
2	$1.0000 \cdot 10^0$	$8.7897 \cdot 10^{-1}$	$3.2678 \cdot 10^{-1}$	$3.3333 \cdot 10^{-1}$	$3.3936 \cdot 10^{-1}$	$3.7727 \cdot 10^{-2}$
5	$3.2087 \cdot 10^0$	$9.2364 \cdot 10^{-1}$	$2.8886 \cdot 10^{-1}$	$2.9097 \cdot 10^{-1}$	$2.9328 \cdot 10^{-1}$	$1.5181 \cdot 10^{-2}$
10	$7.2984 \cdot 10^{0}$	$9.4624 \cdot 10^{-1}$	$2.6937 \cdot 10^{-1}$	$2.7030 \cdot 10^{-1}$	$2.7142 \cdot 10^{-1}$	$7.6160 \cdot 10^{-3}$
20	$1.6000 \cdot 10^1$	$9.6215 \cdot 10^{-1}$	$2.5565 \cdot 10^{-1}$	$2.5608 \cdot 10^{-1}$	$2.5663 \cdot 10^{-1}$	$3.8180 \cdot 10^{-3}$
50	$4.3411 \cdot 10^1$	$9.7618 \cdot 10^{-1}$	$2.4361 \cdot 10^{-1}$	$2.4377 \cdot 10^{-1}$	$2.4398 \cdot 10^{-1}$	$1.5310 \cdot 10^{-3}$
100	$9.0488 \cdot 10^{1}$	$9.8320 \cdot 10^{-1}$	$2.3761 \cdot 10^{-1}$	$2.3769 \cdot 10^{-1}$	$2.3779 \cdot 10^{-1}$	$7.6654 \cdot 10^{-4}$
200	$1.8635 \cdot 10^2$	$9.8815 \cdot 10^{-1}$	$2.3340 \cdot 10^{-1}$	$2.3344 \cdot 10^{-1}$	$2.3349 \cdot 10^{-1}$	$3.8365 \cdot 10^{-4}$
500	$4.7813 \cdot 10^2$	$9.9252 \cdot 10^{-1}$	$2.2969 \cdot 10^{-1}$	$2.2970 \cdot 10^{-1}$	$2.2972 \cdot 10^{-1}$	$1.5360 \cdot 10^{-4}$
1000	$9.6887 \cdot 10^2$	$9.9472 \cdot 10^{-1}$	$2.2783 \cdot 10^{-1}$	$2.2783 \cdot 10^{-1}$	$2.2784 \cdot 10^{-1}$	$7.6836 \cdot 10^{-5}$

Table 1: Results for the bounds on $C(s, \lambda)$ for $\beta = 1$.

The Erlang delay formula $C(s, \lambda)$ in its basic form is only defined for integer values of s. Due to the close relation between the Poisson distribution and the incomplete Gamma function, its continuous extended form that holds for all real $s > \lambda$ is given by (see for example Jagers & Van Doorn (1986))

$$C(s,\lambda)^{-1} = \lambda \int_0^\infty t e^{-\lambda t} (1+t)^{s-1} dt.$$
 (2.5)

A natural question is whether the bounds in Theorem 1 are also valid for this continuous extension. Since the corresponding bounds for the Erlang B formula in Janssen *et al.* (2008) are derived from a different continuous extension for the Erlang B formula, this is non-trivial and needs to be addressed. This is taken care off by the following result.

Theorem 2. The bounds in Theorem 1 are valid for all real $s > \lambda$, for the extension of $C(s,\lambda)$ in (2.5).

The proof of this theorem is deferred to Section 6.1. As explained in Borst *et al.* (2004), determining the optimal number of agents can be done by first solving a continuous optimization problem involving the right-hand side of (2.5). Jagers & Van Doorn (1986) have shown that $C(s, \lambda)$ is convex in s. By convexity, the optimal number of agents is then determined by a round-up, or round-down, whichever leads to the most beneficial feasible solution. Therefore, we can (and will) always focus on the continuous relaxation of a staffing problem.

2.2 A corrected diffusion approximation

The bounds in the previous section can be applied to obtain a two-term corrected diffusion approximation of the delay probability in the case that $\lambda \to \infty$ and β is fixed. In this case, we write $C(s,\lambda) = C_{\lambda}(\beta)$. The results of Halfin & Whitt (1981) imply that $C_{\lambda}(\beta) \to C_{*}(\beta)$. The theorem in this section is a refinement of this result and appears to be new. For corrected diffusion approximations for single-server queues, we refer to Blanchet & Glynn (2006) and Siegmund (1979).

We need the following notation. A function $f(\beta, \lambda)$ is said to be of $UO(1/\lambda)$ if for any $0 < \beta_g < \beta_d < \infty$,

$$\sup_{\lambda > 0, \beta \in [\beta_g, \beta_d]} \lambda |f(\beta, \lambda)| < \infty. \tag{2.6}$$

This is a useful notion, since it allows one to vary β with λ , which we will do in the next section, where we will optimize over β . All functions we will consider that are of $\mathcal{O}(1/\lambda)$ will be $\mathcal{U}O(1/\lambda)$ as well.

Theorem 3. As $\lambda \to \infty$,

$$C_{\lambda}(\beta) = C_{*}(\beta) + C_{\bullet}(\beta) \frac{\beta}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda),$$
 (2.7)

with

$$C_{\bullet}(\beta) = C_{*}(\beta)^{2} \left[\frac{1}{3} + \frac{\beta^{2}}{6} + \frac{\Phi(\beta)}{\phi(\beta)} \left(\frac{\beta}{2} + \frac{\beta^{3}}{6} \right) \right].$$
 (2.8)

The proof of this result is based on Theorem 1, and is presented in Section 6.2. Although this result may be interesting in itself, its main purpose in this paper is that it serves as departure point for determining refined staffing levels of the form (1.1). To evaluate the performance, we recommend using the bounds in Theorem 1, or the series expansions in Janssen *et al.* (2008). Refining the square root staffing levels will be the topic of the next two sections.

3 Corrected staffing under a delay constraint

A classical problem is to determine the number of servers necessary to ensure that the fraction of customers that need to wait is below a certain threshold, say ϵ .

Borst et al. (2007) propose to determine the number of servers as a round-up of $s_* = \lambda + \beta_*(\epsilon)\sqrt{\lambda}$, with $\beta = \beta_*$ the solution of $C_*(\beta(\epsilon)) = \epsilon$. A natural question is how well this approximation performs. To obtain more insight, we propose to replace $\beta_*(\epsilon)$ with $\beta_*(\epsilon) + \beta_{\bullet}(\epsilon)/\sqrt{\lambda}$, giving rise to the corrected staffing level $s_{\bullet} = \lambda + \beta_*(\epsilon)\sqrt{\lambda} + \beta_{\bullet}(\epsilon)$, where $\beta_{\bullet}(\epsilon)$ needs to be determined. Surprisingly, as will be shown below, $\beta_{\bullet}(\epsilon)$ can be written explicitly in terms of $\beta_*(\epsilon)$ so that the additional computational requirement for this staffing level is negligible.

The goal is to determine an approximation of β such that

$$C_{\lambda}(\beta) = C_{*}(\beta) + C_{\bullet}(\beta) \frac{\beta}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda) = \epsilon.$$
 (3.1)

It therefore makes sense to consider the equation

$$C_*(\beta) + C_{\bullet}(\beta) \frac{\beta}{\sqrt{\lambda}} = \epsilon.$$
 (3.2)

We fix ϵ and write $\beta_* = \beta_*(\epsilon)$. Replace β by $\beta_* + g(\lambda)$ in (3.2). Apply a Taylor approximation for $C_*(\beta)$ to obtain

$$C_*(\beta_*) + g(\lambda)C_*'(\beta_*) + \mathcal{O}(g(\lambda)^2) + C_{\bullet}(\beta_*)\frac{\beta_*}{\sqrt{\lambda}} + \mathcal{O}(g(\lambda)/\sqrt{\lambda}) = \epsilon.$$
 (3.3)

By definition, the first term equals ϵ , which yields

$$g(\lambda) = -\frac{C_{\bullet}(\beta_*)}{C'_*(\beta_*)} \frac{\beta_*}{\sqrt{\lambda}} + \mathcal{O}(1/\lambda). \tag{3.4}$$

We thus define

$$\beta_{\bullet}(\epsilon) = -\frac{C_{\bullet}(\beta_{*}(\epsilon))}{C_{*}'(\beta_{*}(\epsilon))}\beta_{*}(\epsilon). \tag{3.5}$$

This expression can be simplified by using the identity $C_*(\beta_*(\epsilon)) = \epsilon$, which implies

$$\frac{\beta_*(\epsilon)\Phi(\beta_*(\epsilon))}{\phi(\beta_*(\epsilon))} = \frac{1}{\epsilon} - 1. \tag{3.6}$$

In addition, observe that

$$C'_*(\beta) = -C_*(\beta)^2 \left(\frac{\Phi(\beta)}{\phi(\beta)} + \frac{\beta}{C_*(\beta)} \right). \tag{3.7}$$

Applying these results several times we obtain the following theorem.

Theorem 4.

$$\beta_{\bullet}(\epsilon) = \beta_{*}(\epsilon) \frac{(1-\epsilon)\left(\frac{1}{2}\beta_{*}(\epsilon) + \frac{1}{6}\beta_{*}(\epsilon)^{3}\right) + \epsilon\left(\frac{1}{3}\beta_{*}(\epsilon) + \frac{1}{6}\beta_{*}(\epsilon)^{3}\right)}{1 - \epsilon + \beta_{*}(\epsilon)^{2}}.$$
 (3.8)

If $\epsilon \downarrow 0$, it can be shown by taking logarithms in (3.6) that $\beta_*(\epsilon) \sim \sqrt{-2 \ln \epsilon}$. We therefore see that

 $\beta_{\bullet}(\epsilon) \sim \frac{1}{6}\beta_{*}(\epsilon)^{2} \sim \frac{1}{3}\ln(1/\epsilon).$ (3.9)

Based on this expansion, one could conclude that standard square root staffing may produce rather optimistic estimates of the required number of servers when ϵ is small. Since $\ln 10 \approx 2.3 < 3$, a safe choice is to add n more servers to s_* if the delay requirement is 10^{-n} . If $\epsilon \to 1$, then $\beta_*(\epsilon) \sim (1 - \epsilon)\sqrt{2/\pi}$, implying that

$$\beta_{\bullet}(\epsilon) \sim \frac{2}{3\pi} (1 - \epsilon).$$
 (3.10)

This suggests that the conventional square root staffing algorithm is sharp when the delay constraint is not too severe. This is further illustrated by the Figure 1, which plots $\beta_{\bullet}(\epsilon)$.

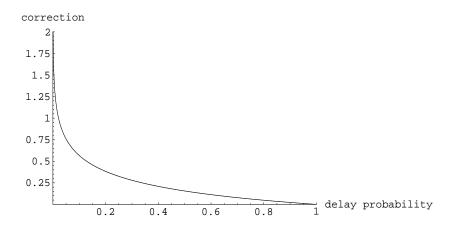


Figure 1: The correction term β_{\bullet} as function of the delay probability ϵ

Figure 1 clearly shows why square root staffing works so well: the next term in the expansion indicates that square root staffing is off by less than one server if the delay requirement is not too stringent. If the delay requirement becomes very strict, it seems worthwhile to add a correction term.

We now compare the staffing levels s_* and s_{\bullet} with the optimal staffing level $s_{\rm opt}$, which is the solution of $C(s,\lambda)=\epsilon$ (before roundoff). For values of ϵ around 0.5 we find that the difference between the optimal staffing level and s_* (or s_{\bullet}) is well within one server. It is therefore more interesting to show the results for smaller values of ϵ . Tables 2, 3 and 4 report results for $\epsilon=10^{-1},10^{-3}$ and 10^{-5} . In all of these cases, the corrected staffing level produces very accurate results; in all cases s_{\bullet} is within one server of $s_{\rm opt}$. If the desired probability of delay is 10 percent, s_* is not off by more than one server. As the desired delay probability gets smaller, the square root staffing level s_* underestimates the correct staffing level - up to

3 servers for $\epsilon = 10^{-5}$. In all cases β_{\bullet} accurately predicts the deviation of s_* from the optimal staffing level.

λ	$s_{ m opt}$	s_*	$s_* - s_{\mathrm{opt}}$	s_{ullet}	$s_{\bullet} - s_{\mathrm{opt}}$
1	$2.9315 \cdot 10^0$	$2.4202 \cdot 10^0$	$-5.1134 \cdot 10^{-1}$	$2.9868 \cdot 10^0$	$5.5299 \cdot 10^{-2}$
2	$4.5328 \cdot 10^0$	$4.0084 \cdot 10^0$	$-5.2435 \cdot 10^{-1}$	$4.5751 \cdot 10^0$	$4.2293 \cdot 10^{-2}$
5	$8.7134 \cdot 10^0$	$8.1756 \cdot 10^0$	$-5.3775 \cdot 10^{-1}$	$8.7423 \cdot 10^0$	$2.8892 \cdot 10^{-2}$
10	$1.5036 \cdot 10^{1}$	$1.4491 \cdot 10^{1}$	$-5.4534 \cdot 10^{-1}$	$1.5058 \cdot 10^{1}$	$2.1304 \cdot 10^{-2}$
20	$2.6902 \cdot 10^{1}$	$2.6351 \cdot 10^{1}$	$-5.5110 \cdot 10^{-1}$	$2.6918 \cdot 10^{1}$	$1.5537 \cdot 10^{-2}$
50	$6.0599 \cdot 10^1$	$6.0042 \cdot 10^1$	$-5.5653 \cdot 10^{-1}$	$6.0609 \cdot 10^1$	$1.0109 \cdot 10^{-2}$
100	$1.1476 \cdot 10^2$	$1.1420 \cdot 10^2$	$-5.5939 \cdot 10^{-1}$	$1.1477 \cdot 10^2$	$7.2537 \cdot 10^{-3}$
200	$2.2065 \cdot 10^2$	$2.2008 \cdot 10^2$	$-5.6146 \cdot 10^{-1}$	$2.2065 \cdot 10^2$	$5.1831 \cdot 10^{-3}$
500	$5.3232 \cdot 10^2$	$5.3176 \cdot 10^2$	$-5.6333 \cdot 10^{-1}$	$5.3232 \cdot 10^2$	$3.3089 \cdot 10^{-3}$
1000	$1.0455 \cdot 10^3$	$1.0449 \cdot 10^3$	$-5.6429 \cdot 10^{-1}$	$1.0455 \cdot 10^3$	$2.3509 \cdot 10^{-3}$

Table 2: Results for $\epsilon = 10^{-1}$; $\beta_* = 1.4202$ and $\beta_{\bullet} = 0.5666$.

λ	$s_{ m opt}$	s_*	$s_* - s_{\text{opt}}$	s_{ullet}	$s_{\bullet} - s_{\mathrm{opt}}$
1	$5.7408 \cdot 10^0$	$4.1153 \cdot 10^0$	$-1.6256 \cdot 10^0$	$6.0350 \cdot 10^0$	$2.9412 \cdot 10^{-1}$
2	$8.0910 \cdot 10^0$	$6.4056 \cdot 10^0$	$-1.6854 \cdot 10^0$	$8.3253 \cdot 10^0$	$2.3433 \cdot 10^{-1}$
5	$1.3718 \cdot 10^{1}$	$1.1966 \cdot 10^1$	$-1.7516 \cdot 10^0$	$1.3886 \cdot 10^{1}$	$1.6811 \cdot 10^{-1}$
10	$2.1643 \cdot 10^1$	$1.9851 \cdot 10^{1}$	$-1.7917 \cdot 10^0$	$2.1771 \cdot 10^1$	$1.2796 \cdot 10^{-1}$
20	$3.5756 \cdot 10^1$	$3.3932 \cdot 10^1$	$-1.8239 \cdot 10^0$	$3.5852 \cdot 10^{1}$	$9.5831 \cdot 10^{-2}$
50	$7.3884 \cdot 10^{1}$	$7.2028 \cdot 10^1$	$-1.8556 \cdot 10^0$	$7.3948 \cdot 10^{1}$	$6.4077 \cdot 10^{-2}$
100	$1.3303 \cdot 10^2$	$1.3115 \cdot 10^2$	$-1.8730 \cdot 10^0$	$1.3307 \cdot 10^2$	$4.6688 \cdot 10^{-2}$
200	$2.4594 \cdot 10^2$	$2.4406 \cdot 10^2$	$-1.8859 \cdot 10^0$	$2.4598 \cdot 10^2$	$3.3751 \cdot 10^{-2}$
500	$5.7156 \cdot 10^2$	$5.6966 \cdot 10^2$	$-1.8979 \cdot 10^0$	$5.7158 \cdot 10^2$	$2.1783 \cdot 10^{-2}$
1000	$1.1004 \cdot 10^3$	$1.0985 \cdot 10^3$	$-1.9041 \cdot 10^{0}$	$1.1004 \cdot 10^3$	$1.5565 \cdot 10^{-2}$

Table 3: Results for $\epsilon = 10^{-3}$; $\beta_* = 3.1153$ and $\beta_{\bullet} = 1.9197$.

4 Corrected staffing under a linear cost structure

The second staffing problem we consider determines the number of servers s in such a way that a certain cost function is minimized. As in the previous section, this is equivalent to choosing β . It is obvious that optimizing total costs using $C_*(\beta)$ is more tractable than using $C_{\lambda}(\beta)$. Extensive numerical experiments conducted in Borst *et al.* (2004) show that optimal agent staffing based on $C_*(\beta)$ rather than $C_{\lambda}(\beta)$ lead to staffing levels which are usually not more off than a single agent. The cost structure we consider is a special case of that in Borst *et al.* (2004), and is as follows. Waiting costs are assumed to be w per customer per time unit, and service costs are assumed to equal q per agent per time unit. The expected waiting

λ	$s_{ m opt}$	s_*	$s_* - s_{\mathrm{opt}}$	s_{ullet}	$s_{\bullet} - s_{\mathrm{opt}}$
1	$8.0194 \cdot 10^0$	$5.2758 \cdot 10^0$	$-2.7436 \cdot 10^0$	$8.6388 \cdot 10^0$	$6.1943 \cdot 10^{-1}$
2	$1.0907 \cdot 10^{1}$	$8.0468 \cdot 10^0$	$-2.8602 \cdot 10^0$	$1.1410 \cdot 10^1$	$5.0281 \cdot 10^{-1}$
5	$1.7555 \cdot 10^{1}$	$1.4561 \cdot 10^{1}$	$-2.9937 \cdot 10^0$	$1.7924 \cdot 10^1$	$3.6935 \cdot 10^{-1}$
10	$2.6598 \cdot 10^{1}$	$2.3521 \cdot 10^{1}$	$-3.0773 \cdot 10^0$	$2.6884 \cdot 10^{1}$	$2.8571 \cdot 10^{-1}$
20	$4.2268 \cdot 10^{1}$	$3.9122 \cdot 10^1$	$-3.1460 \cdot 10^0$	$4.2485 \cdot 10^{1}$	$2.1703 \cdot 10^{-1}$
50	$8.3450 \cdot 10^{1}$	$8.0234 \cdot 10^1$	$-3.2157 \cdot 10^0$	$8.3597 \cdot 10^{1}$	$1.4735 \cdot 10^{-1}$
100	$1.4601 \cdot 10^2$	$1.4276 \cdot 10^2$	$-3.2547 \cdot 10^0$	$1.4612 \cdot 10^2$	$1.0833 \cdot 10^{-1}$
200	$2.6375 \cdot 10^2$	$2.6047 \cdot 10^2$	$-3.2842 \cdot 10^0$	$2.6383 \cdot 10^2$	$7.8861 \cdot 10^{-2}$
500	$5.9892 \cdot 10^2$	$5.9561 \cdot 10^2$	$-3.3118 \cdot 10^0$	$5.9897 \cdot 10^2$	$5.1241 \cdot 10^{-2}$
1000	$1.1385 \cdot 10^3$	$1.1352 \cdot 10^3$	$-3.3263 \cdot 10^0$	$1.1386 \cdot 10^3$	$3.6746 \cdot 10^{-2}$

Table 4: Results for $\epsilon = 10^{-5}$; $\beta_* = 4.2758$ and $\beta_{\bullet} = 3.3631$.

time is equal to $C(s,\lambda)/(s(1-\rho))$. The expected total costs $K(s,\lambda)$ per unit of time becomes

$$K(s,\lambda) = w \frac{\lambda}{(1-\rho)s} C_{\lambda}(\beta) + qs \tag{4.1}$$

$$= w\sqrt{\lambda} \frac{C_{\lambda}(\beta)}{\beta} + q\lambda + q\beta\sqrt{\lambda}$$
 (4.2)

$$= q\lambda + \sqrt{\lambda} \left(\frac{wC_{\lambda}(\beta)}{\beta} + q\beta \right) \tag{4.3}$$

$$=: q\lambda + \sqrt{\lambda}K_{\lambda}(\beta). \tag{4.4}$$

The structure of this cost function is illuminating, since it can be decomposed into two terms. The first term, $q\lambda$, is the amount of costs necessary to keep the system stable, and it is independent of β . To optimize (that is, minimize) the second term over β , the idea is to replace $K_{\lambda}(\beta)$ by a simpler cost function. To explain the general procedure outlined in Borst et al. (2004) in the present case, let β_* correspond to the optimal staffing level found by optimizing the function

$$K_*(\beta) = \frac{w}{\beta} C_*(\beta) + q\beta. \tag{4.5}$$

Let $s_* = \lambda + \beta_* \sqrt{\lambda}$ and let K_{opt} be the optimal cost level of the continuous relaxation. It is obvious that $K_{\text{opt}} \leq K(s_*, \lambda)$. In Borst *et al.* (2004) it is shown that the staffing level s_* is asymptotically optimal in the sense that

$$K(s_*, \lambda) = K_{\text{opt}} + o(\sqrt{\lambda}). \tag{4.6}$$

This brings us to the goal of the present section. Our aim is to find a staffing level s_{\bullet} such that the stronger result

$$K(s_{\bullet}, \lambda) = K_{\text{opt}} + o(1) \tag{4.7}$$

holds. Again, this staffing level is of the form

$$s_{\bullet} = \lambda + \beta_* \sqrt{\lambda} + \beta_{\bullet} = s_* + \beta_{\bullet}. \tag{4.8}$$

As in the previous section, we shall give an explicit characterization of β_{\bullet} .

4.1 A corrected optimization problem

Theorem 3 provides an approximation for $C_{\lambda}(\beta)$ that is correct up to $\mathcal{U}O(1/\lambda)$. It is clear that we can write

$$K_{\lambda}(\beta) = K_{*}(\beta) + \frac{w}{\sqrt{\lambda}} C_{\bullet}(\beta) + \mathcal{U}O(1/\lambda). \tag{4.9}$$

This motivates us to consider the cost function

$$K_{\bullet}(\beta) = K_{*}(\beta) + \frac{w}{\sqrt{\lambda}} C_{\bullet}(\beta). \tag{4.10}$$

Let $\beta_*(\lambda)$ be the optimal point of this cost function. It is clear that $\beta_*(\lambda)$ is the solution of the equation

$$K'_{*}(\beta) = -\frac{w}{\sqrt{\lambda}}C'_{\bullet}(\beta). \tag{4.11}$$

Write $\beta_*(\lambda) = \beta_* + \epsilon(\lambda)$. From the last equation, and since C'_{\bullet} is continuous, it follows that $\epsilon(\lambda) \downarrow 0$. Since $K'_*(\beta_*) = 0$, and by invoking Taylor's theorem, we observe that

$$K'_{*}(\beta_{*}(\lambda)) = \epsilon(\lambda)K''_{*}(\beta_{*}) + \mathcal{O}(\epsilon(\lambda)^{2}). \tag{4.12}$$

In addition, we have

$$\frac{w}{\sqrt{\lambda}}C'_{\bullet}(\beta_*(\lambda)) + \mathcal{O}(1/\lambda) = \frac{w}{\sqrt{\lambda}}C'_{\bullet}(\beta_*) + \mathcal{O}(\frac{\epsilon(\lambda)}{\sqrt{\lambda}}) + \mathcal{O}(1/\lambda). \tag{4.13}$$

Combining the last three displays, we conclude that

$$\epsilon(\lambda) = -\frac{wC'_{\bullet}(\beta_*)}{K''_{*}(\beta_*)} \frac{1}{\sqrt{\lambda}} + \mathcal{O}(1/\lambda), \tag{4.14}$$

Define $\beta_{\bullet} = -\frac{wC'_{\bullet}(\beta_{*})}{K''_{*}(\beta_{*})}$. This formula for β_{\bullet} can be simplified by noting that

$$K_*''(\beta) = \frac{w}{\beta} \left[C_*''(\beta) - \frac{2}{\beta} C_*'(\beta) + \frac{2}{\beta^2} C_*''(\beta) \right]. \tag{4.15}$$

This yields

$$\beta_{\bullet} = -\frac{\beta_* C_{\bullet}'(\beta_*)}{C_*''(\beta_*) - \frac{2}{\beta_*} C_*'(\beta_*) + \frac{2}{\beta^2} C_*(\beta_*)} = -\frac{\beta_* C_{\bullet}'(\beta_*)}{C_*''(\beta_*) + 2q/w}.$$
 (4.16)

We are now ready to prove the main result of this section.

Theorem 5. Let $s_{\bullet} = s_* + \beta_{\bullet}$ with β_{\bullet} defined by (4.16). Then

$$K(s_{\bullet}, \lambda) = K_{\text{opt}} + \mathcal{O}(1/\sqrt{\lambda}).$$
 (4.17)

Proof. Let $\bar{\beta}(\lambda)$ be the optimizing value of $K_{\lambda}(\beta)$ and observe that

$$K_{\text{opt}} = \lambda q + \sqrt{\lambda} K_{\lambda}(\bar{\beta}(\lambda))$$

$$= \lambda q + \sqrt{\lambda} \left(K_{\bullet}(\bar{\beta}(\lambda)) + \mathcal{U}O(1/\lambda) \right).$$

$$\geq \lambda q + \sqrt{\lambda} K_{\bullet}(\beta_{*}(\lambda)) + \mathcal{O}(1/\sqrt{\lambda}).$$

The third step follows from the property $K_{\bullet}(\bar{\beta}(\lambda)) \geq K_{\bullet}(\beta_{*}(\lambda))$ and the result $\bar{\beta}(\lambda) \to \beta_{*}$, which is shown below. From the relation between $\beta_{*}(\lambda)$ and $\beta_{*} + \beta_{\bullet}/\sqrt{\lambda}$, it follows that

$$K_{\bullet}(\beta_*(\lambda)) = K_{\bullet}(\beta_* + \beta_{\bullet}/\sqrt{\lambda}) + \mathcal{O}(1/\lambda). \tag{4.18}$$

This yields

$$K(s_{\bullet}, \lambda) \le K_{\text{opt}} + \mathcal{O}(1/\sqrt{\lambda}).$$
 (4.19)

The proof is completed by noting that $K(s_{\bullet}, \lambda) \geq K_{\text{opt}}$.

In the proof above we have used the following fact.

Lemma 1. $\bar{\beta}(\lambda) \to \beta_*$.

We could not find a proof of this result in the literature, therefore we include it for completeness.

Proof. We first note that $\limsup_{\lambda\to\infty}\bar{\beta}(\lambda)<\infty$ as shown in Borst *et al.* (2004). Next we show that $\liminf_{\lambda}\bar{\beta}(\lambda)>0$. For this, we derive a lower bound on the delay probability that is explicit in β , using the lower bound in Theorem 1, and using that $\gamma<\beta$ and also $\alpha<\beta$, cf. [11], Lemma 7. Combining these bounds yields

$$C_{\lambda}(\beta)^{-1} \le 1 + \frac{12}{11} \sqrt{2\pi} \beta \exp\{\frac{1}{2}\beta^2\} =: \hat{C}_{\lambda}(\beta)^{-1}.$$

Replace $C_{\lambda}(\beta)$ with $\hat{C}_{\lambda}(\beta)$ in the cost optimization problem, and call the corresponding cost function $\hat{K}_{\lambda}(\beta)$. If there would exist a subsequence (λ_n) such that $\beta(\lambda_n) \to 0$ as $n \to \infty$, this would imply that the cost $K_{\lambda}(\beta(\lambda_n))$ would be lower bounded by $\hat{K}_{\lambda}(\beta(\lambda_n))$, which diverges along the chosen subsequence. This violates the fact that $K_{\lambda}(\beta(\lambda_n)) \to K_*(\beta_*)$ which is shown in Borst *et al.* (2004).

Now assume that $\lambda \to \infty$ along a subsequence such that $\beta(\lambda) \to \tilde{\beta}$ for some $\tilde{\beta}$. By the above considerations, $\tilde{\beta} \in (0, \infty)$. By Theorem 3, $C_{\lambda}(\beta)$ converges to $C_{*}(\beta)$ uniformly in a neighborhood of $\tilde{\beta}$, which implies that $K_{\lambda}(\beta(\lambda)) \to K_{*}(\tilde{\beta})$. Since also $K_{\lambda}(\beta(\lambda)) \to K_{*}(\beta_{*})$, we conclude that $K_{*}(\tilde{\beta}) = K_{*}(\beta_{*})$. Since K_{*} is strictly convex, we arrive at $\beta_{*} = \tilde{\beta}$. This holds for any converging subsequence, from which the statement follows.

Like in the previous section, we can estimate the behavior of the correction term $\beta_{\bullet}(q/w)$ as the ratio q/w becomes small or large, although the analysis is more involved here. Set t = q/w. Remark 6.4 of Borst *et al.* (2004) implies that $\beta_*(t) \sim \sqrt{-2 \ln t}$ as $t \downarrow 0$ and $\beta_*(t) \sim 1/\sqrt{t}$ as $t \to \infty$.

Proposition 1. In the quality driven regime (i.e. as $t \downarrow 0$):

$$\beta_{\bullet}(t) \sim \frac{1}{9} \ln(1/t). \tag{4.20}$$

In the efficiency driven regime (as $t \uparrow \infty$):

$$\beta_{\bullet}(t) \sim \frac{1}{3\sqrt{2\pi}} t^{-3/2}.$$
 (4.21)

The proof of this result is presented in Section 6.3.

The asymptotic estimates are illustrated by Figure 2, which plots β_{\bullet} as function of q/w. Again, the moderate size of our correction term shows why square root staffing works so well for almost every value of q/w. Only for large values of w (with respect to q), it is necessary to include a correction term.

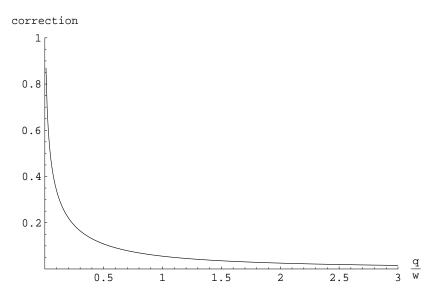


Figure 2: The correction term β_{\bullet} as function of q (for w=1)

We close this section with a numerical illustration of our results. For values of q/w that are moderate, the difference between the optimal staffing level, square root staffing, and corrected staffing is within a single agent. Here we restrict to presenting numerical results for $q/w = 10^{-1}$, 10^{-3} and 10^{-5} , see Tables 5–7. The conclusions are similar to those in the previous section: while the corrected staffing algorithm is accurate for all cost structures, conventional square root staffing tends to underestimate the optimal number of agents as waiting costs become higher.

5 Concluding remarks

This paper established a corrected diffusion approximation for the Erlang delay formula, that yields refinements of square root staffing levels as considered by Borst *et al.* (2004). These refinements enable an analytical assessment of the accuracy of square root staffing. If the fraction of customers that have to wait is not too small (say 0.05 or higher), then the correction term β_{\bullet} is well within one server. This indicates that the speed of convergence of the optimal safety staffing factor to its limiting value is fast, which explains why square root staffing works so well for moderate-sized systems. If the costs of delay are more stringent, then including a correction term makes sense.

λ	$s_{ m opt}$	s_*	$s_* - s_{\mathrm{opt}}$	s_{ullet}	$s_{\bullet} - s_{\mathrm{opt}}$
1	$2.9239 \cdot 10^0$	$2.6674 \cdot 10^0$	$-2.5645 \cdot 10^{-1}$	$3.0059 \cdot 10^0$	$8.2069 \cdot 10^{-2}$
2	$4.6328 \cdot 10^0$	$4.3581 \cdot 10^0$	$-2.7469 \cdot 10^{-1}$	$4.6966 \cdot 10^0$	$6.3828 \cdot 10^{-2}$
5	$9.0226 \cdot 10^0$	$8.7284 \cdot 10^0$	$-2.9411 \cdot 10^{-1}$	$9.0670 \cdot 10^0$	$4.4410 \cdot 10^{-2}$
10	$1.5578 \cdot 10^{1}$	$1.5273 \cdot 10^1$	$-3.0540 \cdot 10^{-1}$	$1.5611 \cdot 10^1$	$3.3117 \cdot 10^{-2}$
20	$2.7771 \cdot 10^1$	$2.7457 \cdot 10^{1}$	$-3.1415 \cdot 10^{-1}$	$2.7795 \cdot 10^1$	$2.4369 \cdot 10^{-2}$
50	$6.2113 \cdot 10^1$	$6.1790 \cdot 10^1$	$-3.2252 \cdot 10^{-1}$	$6.2129 \cdot 10^1$	$1.5994 \cdot 10^{-2}$
100	$1.1700 \cdot 10^2$	$1.1667 \cdot 10^2$	$-3.2698 \cdot 10^{-1}$	$1.1701 \cdot 10^2$	$1.1533 \cdot 10^{-2}$
200	$2.2391 \cdot 10^2$	$2.2358 \cdot 10^2$	$-3.3018 \cdot 10^{-1}$	$2.2392 \cdot 10^2$	$8.3396 \cdot 10^{-3}$
500	$5.3762 \cdot 10^2$	$5.3728 \cdot 10^2$	$-3.3322 \cdot 10^{-1}$	$5.3762 \cdot 10^2$	$5.2957 \cdot 10^{-3}$
1000	$1.0531 \cdot 10^3$	$1.0527 \cdot 10^3$	$-3.3476 \cdot 10^{-1}$	$1.0531 \cdot 10^3$	$3.7525 \cdot 10^{-3}$

Table 5: Results for $q/w = 10^{-1}$; $\beta_* = 1.6674$ and $\beta_{\bullet} = 0.3385$.

λ	$s_{ m opt}$	s_*	$s_* - s_{\text{opt}}$	S_{ullet}	$s_{\bullet} - s_{\mathrm{opt}}$
1	$5.3309 \cdot 10^0$	$4.1678 \cdot 10^0$	$-1.1631 \cdot 10^0$	$5.6809 \cdot 10^0$	$3.4999 \cdot 10^{-1}$
2	$7.7131 \cdot 10^0$	$6.4800 \cdot 10^0$	$-1.2331 \cdot 10^0$	$7.9931 \cdot 10^{0}$	$2.8000 \cdot 10^{-1}$
5	$1.3395 \cdot 10^{1}$	$1.2083 \cdot 10^{1}$	$-1.3111 \cdot 10^0$	$1.3597 \cdot 10^{1}$	$2.0196 \cdot 10^{-1}$
10	$2.1376 \cdot 10^1$	$2.0018 \cdot 10^{1}$	$-1.3588 \cdot 10^0$	$2.1531 \cdot 10^1$	$1.5430 \cdot 10^{-1}$
20	$3.5564 \cdot 10^1$	$3.4167 \cdot 10^1$	$-1.3967 \cdot 10^0$	$3.5680 \cdot 10^1$	$1.1638 \cdot 10^{-1}$
50	$7.3835 \cdot 10^{1}$	$7.2400 \cdot 10^{1}$	$-1.4351 \cdot 10^0$	$7.3913 \cdot 10^{1}$	$7.7988 \cdot 10^{-2}$
100	$1.3313 \cdot 10^2$	$1.3168 \cdot 10^2$	$-1.4560 \cdot 10^0$	$1.3319 \cdot 10^2$	$5.7085 \cdot 10^{-2}$
200	$2.4627 \cdot 10^2$	$2.4480 \cdot 10^2$	$-1.4715 \cdot 10^0$	$2.4631 \cdot 10^2$	$4.1617{\cdot}10^{-2}$
500	$5.7232 \cdot 10^2$	$5.7083 \cdot 10^2$	$-1.4855 \cdot 10^0$	$5.7235 \cdot 10^2$	$2.7606 \cdot 10^{-2}$
1000	$1.1017 \cdot 10^3$	$1.1002 \cdot 10^3$	$-1.4921 \cdot 10^0$	$1.1017 \cdot 10^3$	$2.1011 \cdot 10^{-2}$

Table 6: Results for $q/w = 10^{-3}$; $\beta_* = 3.1678$ and $\beta_{\bullet} = 1.5131$.

We are currently carrying out a similar program for the Erlang model with abandonments. Mandelbaum & Zeltyn (2007) report less favorable numerical results on conventional square root staffing in this setting; it therefore makes sense to include a correction term in this case.

6 Additional Proofs

6.1 Proof of Theorem 2

The bounds in Theorem 1 are based on similar bounds for Erlang B, which in turn are based on a continuous extension of the Erlang B formula, derived in Janssen *et al.* (2008). This extension reads

$$C(s,\lambda)^{-1} = \rho + (1-\rho)\frac{1}{\phi(\alpha)\sqrt{2\pi}} \int_{-\infty}^{\alpha} e^{-\frac{x^2}{2}} y'(x/\sqrt{s}) dx,$$
 (6.1)

λ	$s_{ m opt}$	s_*	$s_* - s_{\text{opt}}$	s_{ullet}	$s_{\bullet} - s_{\mathrm{opt}}$
1	$7.5224 \cdot 10^0$	$5.2985 \cdot 10^0$	$-2.2239 \cdot 10^0$	$8.2139 \cdot 10^0$	$6.9140 \cdot 10^{-1}$
2	$1.0432 \cdot 10^1$	$8.0790 \cdot 10^0$	$-2.3525 \cdot 10^0$	$1.0994 \cdot 10^{1}$	$5.6280 \cdot 10^{-1}$
5	$1.7112 \cdot 10^1$	$1.4612 \cdot 10^1$	$-2.4998 \cdot 10^0$	$1.7527 \cdot 10^1$	$4.1549 \cdot 10^{-1}$
10	$2.6186 \cdot 10^{1}$	$2.3593 \cdot 10^{1}$	$-2.5929 \cdot 10^0$	$2.6508 \cdot 10^{1}$	$3.2238 \cdot 10^{-1}$
20	$4.1894 \cdot 10^{1}$	$3.9224 \cdot 10^1$	$-2.6702 \cdot 10^0$	$4.2139 \cdot 10^{1}$	$2.4509 \cdot 10^{-1}$
50	$8.3146 \cdot 10^1$	$8.0395 \cdot 10^{1}$	$-2.7505 \cdot 10^0$	$8.3311 \cdot 10^1$	$1.6480 \cdot 10^{-1}$
100	$1.4578 \cdot 10^2$	$1.4299 \cdot 10^2$	$-2.7962 \cdot 10^0$	$1.4590 \cdot 10^2$	$1.1915 \cdot 10^{-1}$
200	$2.6358 \cdot 10^2$	$2.6079 \cdot 10^2$	$-2.7904 \cdot 10^0$	$2.6371 \cdot 10^2$	$1.2491 \cdot 10^{-1}$
500	$5.9897 \cdot 10^2$	$5.9612 \cdot 10^2$	$-2.8528 \cdot 10^0$	$5.9903 \cdot 10^2$	$6.2537 \cdot 10^{-2}$
1000	$1.1388 \cdot 10^3$	$1.1359 \cdot 10^3$	$-2.8635 \cdot 10^0$	$1.1388 \cdot 10^3$	$5.1818 \cdot 10^{-2}$

Table 7: Results for $q/w=10^{-5}; \ \beta_*=4.2985$ and $\beta_{\bullet}=2.9153.$

where y is the function that solves the equation

$$y(x) + \ln(1 - y(x)) = -\frac{1}{2}x^2,$$
 $y(0) = 0.$

Our next result states that this continuous extension is identical to the expression in the right-hand side of (2.5)

Lemma 1. For all $s > \lambda$,

$$\rho + (1 - \rho) \frac{1}{\phi(\alpha)\sqrt{2\pi}} \int_{-\infty}^{\alpha} e^{-\frac{x^2}{2}} y'(x/\sqrt{s}) dx = \lambda \int_{0}^{\infty} e^{-\lambda t} t(1+t)^{s-1} dt.$$
 (6.2)

Proof. The continuous extension for $C(s,\lambda)^{-1}$ on the right-hand side of (6.2) is similar to the continuous extension of the Erlang B (loss) formula $B(s,\lambda)$, which reads

$$B(s,\lambda)^{-1} = \lambda \int_0^\infty e^{-\lambda t} (1+t)^s dt.$$
 (6.3)

In Janssen et al. (2008), the following identity is shown:

$$\frac{1}{\phi(\alpha)\sqrt{2\pi}} \int_{-\infty}^{\alpha} e^{-\frac{x^2}{2}} y'(x/\sqrt{s}) dx = \frac{se^s}{\phi(\alpha)\sqrt{2\pi}} \int_{\rho}^{\infty} u^s e^{-us} du.$$
 (6.4)

Finally, note that, using the definition of ϕ and α in the first step and the change of variables $v = u/\rho$ in the second,

$$\begin{split} \frac{se^s}{\phi(\alpha)\sqrt{2\pi}} \int_{\rho}^{\infty} u^s e^{-us} du &= se^{\lambda} \rho^{-s} \int_{u=\rho}^{\infty} e^{-us} u^s du \\ &= \lambda e^{-\lambda} \int_{v=1}^{\infty} e^{-v\lambda} v^s dv \\ &= \lambda \int_{t=0}^{\infty} e^{-t\lambda} (t+1)^s dt. \end{split}$$

Combining this with (6.3) and (2.2) concludes the proof.

6.2 Proof of Theorem 3

From Theorem 1 it can be seen that

$$C_{\lambda}(\beta)^{-1} = \rho + \gamma \left(\frac{\Phi(\alpha)}{\phi(\alpha)} + \frac{2}{3} \frac{1}{\sqrt{s}} \right) + \mathcal{U}O(1/\lambda). \tag{6.5}$$

Simple computations show that

$$\rho = 1 - \frac{\beta}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda), \tag{6.6}$$

$$1/\sqrt{s} = 1/\sqrt{\lambda} + \mathcal{U}O(1/\lambda), \tag{6.7}$$

$$\alpha^2 = \beta^2 - \frac{1}{3}\beta^3 \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda), \tag{6.8}$$

$$\alpha = \beta - \frac{1}{6}\beta^2 \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda), \tag{6.9}$$

$$\gamma = \beta - \frac{1}{2}\beta^2 \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda). \tag{6.10}$$

These relations will be used several times. The property in (2.6) for the remainder terms follows from the estimate for the remainder term in the corresponding Taylor series expansions, combined with the fact that all second derivatives are continuous (and therefore locally bounded) functions. A similar argument holds for the computations below. Next, we write

$$\frac{\Phi(\alpha)}{\phi(\alpha)} = \frac{\Phi(\beta)}{\phi(\beta)} + \frac{\Phi(\alpha) - \Phi(\beta)}{\phi(\beta)} + \Phi(\alpha) \left(\frac{1}{\phi(\alpha)} - \frac{1}{\phi(\beta)}\right). \tag{6.11}$$

Number the terms on the right hand side by I, II, III. We see that, using $\Phi(\alpha) - \Phi(\beta) = (\alpha - \beta)\phi(\beta) + \mathcal{U}O(1/\lambda)$,

II =
$$\phi(\beta)^{-1}(\alpha - \beta)\phi(\beta) + \mathcal{U}O(1/\lambda)$$

= $\alpha - \beta + \mathcal{O}^*(1/\lambda) = -\frac{1}{6}\beta^2 \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda).$

For the third term, observe that the derivative of $1/\phi(x)$ equals $x/\phi(x)$. Therefore,

$$\frac{1}{\phi(\alpha)} - \frac{1}{\phi(\beta)} = (\alpha - \beta) \frac{\beta}{\phi(\beta)} + \mathcal{U}O((\alpha - \beta)^2)$$
$$= -\frac{1}{\phi(\beta)} \frac{1}{6} \beta^3 \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda).$$

This yields

$$III = -\frac{\Phi(\alpha)}{\phi(\beta)} \frac{1}{6} \beta^3 \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda) = -\frac{\Phi(\beta)}{\phi(\beta)} \frac{1}{6} \beta^3 \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda). \tag{6.12}$$

Inserting these estimates for II and III in (6.5), we obtain

$$C_{\lambda}(\beta)^{-1} = \rho + \gamma \frac{\Phi(\alpha)}{\phi(\alpha)} + \frac{2}{3}\gamma \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda)$$

$$= \rho + \gamma \frac{\Phi(\alpha)}{\phi(\alpha)} + \frac{2}{3}\beta \frac{1}{\sqrt{\lambda}} + \mathcal{U}O(1/\lambda)$$

$$= 1 - \frac{\beta}{3\sqrt{\lambda}} + \gamma \frac{\Phi(\alpha)}{\phi(\alpha)} + \mathcal{U}O(1/\lambda)$$

$$= 1 - \frac{\beta}{3\sqrt{\lambda}} + \gamma \frac{\Phi(\beta)}{\phi(\beta)} - \frac{\gamma\beta^{2}}{6\sqrt{\lambda}} - \gamma \frac{\Phi(\beta)}{\phi(\beta)} \frac{\beta^{3}}{6\sqrt{\lambda}} + \mathcal{U}O(1/\lambda)$$

$$= C_{*}(\beta)^{-1} - \frac{\beta}{3\sqrt{\lambda}} - \frac{\Phi(\beta)}{\phi(\beta)} \frac{\beta^{2}}{2\sqrt{\lambda}} - \frac{\beta^{3}}{6\sqrt{\lambda}} - \frac{\Phi(\beta)}{\phi(\beta)} \frac{\beta^{4}}{6\sqrt{\lambda}} + \mathcal{U}O(1/\lambda)$$

$$= C_{*}(\beta)^{-1} - \frac{1}{\sqrt{\lambda}} \left[\frac{\beta}{3} + \frac{\beta^{3}}{6} + \frac{\beta\Phi(\beta)}{\phi(\beta)} \left(\frac{\beta}{2} + \frac{\beta^{3}}{6} \right) \right] + \mathcal{U}O(1/\lambda).$$

The expansion for $C_{\lambda}(\beta)$ then easily follows.

6.3 Proof of Proposition 1

We first need to work out the expressions for C'_* and C''_* . Since the derivative of $\Phi(\beta)/\phi(\beta)$ equals $1/C_*(\beta)$, it follows that

$$C'_{*}(\beta) = -C_{*}(\beta)^{2} \frac{\Phi(\beta)}{\phi(\beta)} - \beta C_{*}(\beta). \tag{6.13}$$

To get a convenient form for the second derivative, note that

$$C_{*}''(\beta) = -2C_{*}(\beta) \frac{\Phi(\beta)}{\phi(\beta)} C_{*}'(\beta) - 2C_{*}(\beta) - \beta C_{*}'(\beta)$$

$$= 2C_{*}(\beta)^{3} \left(\frac{\Phi(\beta)}{\phi(\beta)}\right)^{2} + 2\beta C_{*}(\beta)^{2} \frac{\Phi(\beta)}{\phi(\beta)} - 2C_{*}(\beta) + \beta C_{*}(\beta)^{2} \frac{\Phi(\beta)}{\phi(\beta)} + \beta^{2} C_{*}(\beta)$$

$$= C_{*}(\beta) \left[2\left(\frac{\Phi(\beta)}{\phi(\beta)}\right)^{2} + 2\beta C_{*}(\beta) \frac{\Phi(\beta)}{\phi(\beta)} - 2 + C_{*}(\beta) \frac{\beta \Phi(\beta)}{\phi(\beta)} + \beta^{2} \right]$$

$$= C_{*}(\beta) \left[\frac{2}{\beta^{2}} (1 - C_{*}(\beta))^{2} + 1 - 3C_{*}(\beta) + \beta^{2} \right].$$

In the last step we used the identity $C_*(\beta) \frac{\beta \Phi(\beta)}{\phi(\beta)} = 1 - C_*(\beta)$.

We now use these expressions to find the limiting behavior of these quantities at 0 and ∞ . Using $C(\beta) \sim \phi(\beta)/\beta$ as $\beta \to \infty$, it follows that

$$C'_*(\beta) \sim -\phi(\beta),$$

 $C''_*(\beta) \sim \beta\phi(\beta),$

as $\beta \to \infty$. When $\beta \downarrow 0$, observe that $1 - C(\beta) \sim 1$, which implies

$$C'_*(\beta) \rightarrow -\sqrt{\pi/2}$$

 $C''_*(\beta) \rightarrow \pi - 2.$

Finally, rewrite $C_{\bullet}(\beta)$ into

$$C_{\bullet}(\beta) = C_{*}(\beta) \left(\frac{1}{2} + \frac{\beta^{2}}{6}\right) - \frac{1}{6}C_{*}(\beta)^{2},$$
 (6.14)

which implies that

$$C'_{\bullet}(\beta) = C'_{*}(\beta) \left(\frac{1}{2} + \frac{\beta^{2}}{6}\right) + C_{*}(\beta) \frac{\beta}{3} - \frac{1}{3} C_{*}(\beta) C'_{*}(\beta).$$
 (6.15)

From this expression and the above results, it easily follows that

$$C'_{\bullet}(\beta) \sim -\frac{\beta^2}{6}\phi(\beta)$$
 (6.16)

as $\beta \to \infty$, and that

$$C'_{\bullet}(\beta) \to -\frac{1}{6}\sqrt{\pi/2}$$
 (6.17)

as $\beta \downarrow 0$.

Replace now β with $\beta_*(t)$ in the above expressions. Suppose first that $t \to 0$, in which case $\beta_*(t) \to \infty$. Combining all the above we see that

$$\beta_{\bullet}(t) \sim \frac{1}{6}\beta_{*}(t) \frac{\beta_{*}(t)^{2}\phi(\beta_{*}(t))}{\beta_{*}(t)\phi(\beta_{*}(t)) + 2t}$$
$$= \frac{1}{6}\beta_{*}^{2}(t) \frac{1}{1 + 2\frac{t}{\beta_{*}(t)\phi(\beta_{*}(t))}}.$$

Since $\beta_*(t)$ satisfies the first order condition

$$t = \frac{C_*(\beta)}{\beta_*(t)^2} + C_*(\beta_*(t))^2 \frac{\Phi(\beta_*(t))}{\phi(\beta_*(t))} + \beta_*(t)C_*(\beta_*(t)), \tag{6.18}$$

we conclude that $\frac{t}{\beta_*(t)\phi(\beta_*(t))} \to 1$ as $t \downarrow 0$. This implies

$$\beta_{\bullet}(t) \sim \frac{1}{18} \beta_{*}(t)^{2} \sim \frac{1}{9} \ln(1/t).$$
 (6.19)

Next, consider the case that $t \to \infty$, in which case $\beta_*(t) \to 0$. Combining the above results once more we arrive at

$$\beta_{\bullet}(t) \sim \beta_{*}(t) \frac{1}{6\sqrt{\pi/2}} \frac{1}{\pi - 2 + 2t} \sim \frac{1}{3\sqrt{2\pi}} t^{-3/2}.$$
 (6.20)

Acknowledgments

The research of Johan van Leeuwaarden is supported by an NWO VENI grant. The research of Bert Zwart is supported in part by NSF grants CMMI-0727400 and CNS-0718701.

References

- [1] Atar, R. (2005b). Scheduling control for queueing systems with many servers: asymptotic optimality in heavy traffic. *Annals of Applied Probability* **15**: 2606-2650.
- [2] Borst S., A. Mandelbaum, M. Reiman (2004). Dimensioning large call centers. *Operations Research* **52**: 17–34.
- [3] Blanchet, J., P. Glynn (2006). Complete corrected diffusion approximations for the maximum of a random walk. *Annals of Applied Probability* **16**, 951-983.
- [4] De Bruijn, N.G. (1981). Asymptotic Methods in Analysis. Dover Publications, New York.
- [5] Dai, J.G., Tezcan, T. (2007). Optimal Control of Parallel Server Systems with Many Servers in Heavy Traffic. Submitted for publication.
- [6] Gans, N., G. Koole, A. Mandelbaum (2003). Telephone Call Centers: Tutorial, Review and Research Prospects. Manufacturing and Service Operations Management 5: 79-141.
- [7] Gross, M, Harris, J. (1998). Fundamentals of Queueing Theory. Wiley, New York.
- [8] Halfin, S., W. Whitt (1981). Heavy-traffic limits for queues with many exponential servers. Operations Research 29: 567–588.
- [9] Harel, A. (1988). Sharp bounds and approximations for the Erlang delay and loss formulas. Management Science 34: 959-972.
- [10] Jagers, A.A., Van Doorn, E.A. (1986). On the continued Erlang loss function. *Operations Research Letters* 5:43-46.
- [11] Janssen, A.J.E.M., J.S.H. van Leeuwaarden, B. Zwart (2007). Corrected asymptotics for a multi-server queue in the Halfin-Whitt regime. Submitted. Preprint available at http://www.win.tue.nl/~jleeuwaa/paper15.html.
- [12] Janssen, A.J.E.M., J.S.H. van Leeuwaarden, B. Zwart (2008). Normal approximations for the Poisson distribution and the Erlang B formula. *Advances in Applied Probability*, to appear. Preprint available at http://www.win.tue.nl/~jleeuwaa/paper18.html.
- [13] Jagerman, D. (1974). Some properties of the Erlang loss function. *Bell System Technical Journal* **53**: 525–551.
- [14] Jelenković, P., A. Mandelbaum, P. Momčilovic (2004). Heavy traffic limits for queues with many deterministic servers. *Queueing Systems* 47: 53–69.
- [15] Mandelbaum, A., P. Momčilovic (2007). Queues with many servers: The virtual waiting-time process in the QED regime. Submitted for publication.
- [16] Mandelbaum, A., Zeltyn, Z. (2005). Call centers with impatient customers: many-server asymptotics of the M/M/n+G queue. Queueing Systems 51: 361–402.
- [17] Mandelbaum, A., Zeltyn, Z. (2007). Staffing many-server queues with impatient customers: constraint satisfaction in call centers. Submitted for publication.
- [18] Puhalskii, A., M. Reiman (2000). The multiclass GI/PH/N queue in the Halfin-Whitt regime. *Advances in Applied Probability* **32**: 564–595.
- [19] Reed, J. (2007). The G/GI/N queue in the Halfin-Whitt regime. Submitted for publication.
- [20] Siegmund, D. (1979). Corrected diffusion approximations in certain random walk problems. *Advances in Applied Probability* 11: 701–719.
- [21] Szegö, G. (1922). Über eine Eigenschaft der Exponentialreihe. Sitzungsberichte der Berliner Math. Gesellschaft 22: 50–64.
- [22] Whitt, W. (1992). Understanding the Efficiency of Multi-Server Service Systems. *Management Science* **38**: 708–723.
- [23] Whitt, W. (2005). Heavy traffic limit theorems for the $G/H_2^*/n/m$ queue. Mathematics of Operations Research 30:1–27.